SAFETY DATA SHEET

SECTION 1 - PRODUCT IDENTIFICATION AND USE

PRODUCT IDENTIFIER:

TECHNOVIT 4000 LIQUID 2

11 10 11

PRODUCT USE:

Resin for metallogrpahic testing

DISTRIBUTOR'S NAME:

MICRO STAR 2000 INC.

EMERGENCY PHONE NUMBER:

905-660-1754

DISTRIBUTOR'S ADDRESS:

225 Bradwick Drive, Unit 21

Concord, Ontario

L4K 1K7

SECTION 2 - COMPOSITION / INFORMATION ON INGREDIENTS

CHEMICAL CHARACTERIZATION:

Description:

Product based on methacylates

Dangerous components;			
	hohere Methacrylsaurester	Xi; R; 36/37/38	50-75%
CAS: 80-62-6 EINECS: 201-297-1	methyl methacrylate	Xi; F; R 11-37/38-43	25-50%
CAS: 100-42-5 EINECS: 202-851-5	styrene	Xn; R; 10-20-36/38	5-10%
CAS: 99-97-8 EINECS: 202-805-4	N,N-dimethyl-p-toluidine	T; R; 23/24/25-33-52/53	<1%

Additional Information: For the wording of the listed risk phrases refer to section 16.

WHIMIS: Class B. Div 3

Class D, Div 2, Skin or eye irritation

SECTION 3 – HAZARDS IDENTIFICATION

HAZARD DESIGNATIONS:

Xn

Harmful

Highly flammable

INFORMATION PERTAINING TO PARTICULAR DANGERS FOR MEN AND ENVIRONMENT:

The product has to be labeled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.

R 11

Highly flammable

R 20

Harmful by inhalation

Irritating to eyes, respiratory system and skin.

R 36/37/38

May cause sensitization by skin contact.

CLASSIFICATION SYSTEM:

The classification is in line with current EC lists. It is expanded, however, by information from technical literature and by information furnished by supplier companies.

SECTION 4- FIRST AID MEASURES

GENERAL INFORMATION:

Symptoms of poisoning May even occur after several hours: therefore medical observation for at least 48 hours after the

accident.

INHALATION:

Supply fresh air: consult doctor in case of symptoms.

SKIN CONTACT:

Instantly wash with water and soap and rinse thoroughly

EYE CONTACT:

Rinse opened eye for several minutes under running water. If symptoms persist, consult doctor

INDIGESTION:

Do not induce vomiting; instantly call for medical help.

SECTION 5 - FIRE FIGHTING MEASURES

SUITABLE EXTINGUISHING EGENTS: CO2, extinguishing powder or water jet. Fight larger fires with water jet or alcohol-resistant foam.

CO2, sand, extinguishing powder. Do not use water.

FOR SAFETY REASONS UNSUTABLE EXTINGUISHING AGENTS: Water with a full water jet.

SPECIAL HAZARDS CAUSED BY THE MATERIAL,

ITS PRODUCT OF COMBUSTION OR FLUE GASES.

Formation of toxic gases is possible during heating or in case of fire.

PROTECTIVE EQUIPMENT:

Put on breathing apparatus.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

PERSONAL PROTECTION: Wear protective equipment. Keep unprotected persons away.

ENVIRONMENTAL PRECAUITIONS: Prevent material from reaching sewage system and/or ground water.

CLEANING METHODS: Absorb with liquid-binding material (diatomite, universal binders, for small amounts tissues)

Dispose of contaminated material as waste according to item 13. Do not flush with water or

aqueous cleansing agents.

ADDITIONAL INFORMATION: No dangerous materials are released.

SECTION 7- HANDLING AND STORAGE

HANDLING: Keep containers tightly sealed.

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

EXPLOSIONS AND FIRES: Keep ignition sources away- do not smoke

Protect against electrostatic charges.

STORAGE: Store cool (not above 25 C), Store in cool, dry conditions in well-sealed containers

SECTION 8 – ENGINEERING CONTROLS AND PERSONAL PROTECTION

Additional information about design of technical systems: No further data; see item 7

Components with critical value that require monitoring at the workplace:

80-62-6 methyl methacrylate

OES () Short-term value: 1080 mg/m3, 250 ppm Long-term value: 430 mg/m3, 100ppm

Long-term value; 430 mg/m3, 100ppm

100-42-5 styrene

MEL ()

Shot-term value: 1080 mg/m3, 100 ppm Long-term value: 430 mg/m3, 100 ppm

Additional information; The lists that were valid during the compilation were used as basis.

PERSONAL PROTECTIVE EQUIPMENT:

GENERAL PROTECTIVE HYGIENE MEASURES:

Keep away from beverages and food.

Instantly remove any soiled and impregnated garments. Wash hands during breaks and at the end of the work.

Do not inhale gases/fumes/aerosols.

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Avoid contact with eyes and skin.

BREATHING EQUIPMENT:

Not necessary with efficient local

Not necessary with efficient local exhaust. If exposition to vapors is possible, use

breathing protective mask (filter A)

PROTECTION OF HANDS: If skin contact cannot be avoided, protective gloves are recommended to avoid possible

sensitization.

Solvent resistant gloves

The glove material has to be impermeable and resistant to the product/ the substance/the

preparation.

Selection of the glove material on consideration of the penetration times, rates of

diffusion and the degradation.

MATERIAL OF GLOVE:

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies form manufacturer to manufacturer. As the product is

a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application.

PENETRATION TIME OF GLOVE MATERIAL

The exact break through time has to be found out by the manufacturer of the protective

gloves and has to be observed.

FOR THE PERMANENT CONTACT IN AREAS WITHOUT HEIGHTENED RISK OF

INJURY (E.G. LABORATORY) GLOVE MADE OF THE FOLLOWING MATERIAL ARE SUITALBE: PVA gloves

FOR THE PERMANENT CONTACT OF A MAXIMUM OF 15 MINUTES

GLOVE MADE OF THE FOLLOWING MATERIALS ARE SUITABLE: Butyl rubber, BR

Fluoracarbon rubber (Viton) Nitrile rubber, NBR Chloroprene rubber, CR

EYE PROTECTION:

Protective goggles are recommended.

BODY PROTECTION:

Light weight protective clothing

Section 9- PYSICAL AND CHEMICAL PROPERTIES

General Information				
Color	Blue			
Smell	Characteristic			
Change in con	dition			
-	Melting point/Melting range:	Not determined		
	Boiling point/Boiling range	101 °C		
Flash point:		15 °C		
Ignition tempera	ature:	430 °C		
Self-inflammability		Product is not self igniting		
Danger of explosion		Product is not explosive. However, formation of explosive air/vapor mixtures is Possible		
Critical values for	explosion;			
Lower		2.1 Vol%		
Upper		12.5 Val%		
Steam pressure a	t 20 C	47 hPa		
Density at 20 C		1 100 G/CM3		
Solubility in/Miscibility with water		Not miscible or difficult to mix		
Solvent content of Organic Solvents		40.6%		

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SECTION 10- STABILITY AND REACTIVITY

CONDITIONS TO BE AVOIDED: No

No decomposition if used and stored according to specifications

DANGEROUS REACTIONS:

No dangerous reactions known

HAZARDOUS DECOMPOSITION PRODUCTS: None

ADDITIONAL INFORMATION: If stored longer than recommended and/or above recommended temperature, product may

polymerize generating heat.

SECTION 11- TOXICOLOGICAL INFORMATION

ACUTE TOXICITY:

PRIMARY IRRITANT EFFECT:

SKIN:

Irritant for skin and mucous membranes

EYES:

Irritant effect.

SENSITIZATION:

Sensitization possible by skin contact

ADDITIONAL INFORMATION:

The product shows the following dangers according to the calculation method of the General EC

Classification

Guidelines for Preparations as issued in the latest version

Harmful Irritant

SECTION 12- ECOLOGICAL INFORMATION

GENERAL NOTES: Water hazard class 2 (calculated according to VwVwS): hazardous for water. Do not allow product to reach ground water, water bodies or sewage system. Danger to drinking water if even small quantit8ies leak into soil.

SECTION 13- DISPOSAL CONSIDERATION

ENVIRONMENTAL TOXICITY DATA: See regulatory information below.

WASTE DISPOSA METHOD:

In accordance with all local, state, and federal regulations.

CONTAINER DISPOSAL:

In accordance with all local, state, and federal regulations.

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SECTION 14-TRANSPORTATION INFORMATION

LAND TRANSPORT:

ADR/RID-GGVS/E Class: 3 (F1) Flammable liquids.

Kemler Numbers 33 UN-Number: 1866 Packaging Group 11 Label 3

Designation of goods 1866 RESIN SOLUTION, special provision 64OD

AIR TRANSPORT ICAO-TI and IATA-DGR

ICAO/IATA Class
UN/ID Number 1866
Label 3
Packaging group 11

Correct technical name RESIN SOLUTION

SECTION 15- REGULATORY INFORMATION

Designation according to EC guidelines

The product has been classified and labeled in accordance with EC Directives / Ordinance on Hazardous Materials (GefStoffV)

Code letter and hazard designation of product:

Xn Harmful

F Highly flammable

Hazard-determining components of labeling:

methyl methacrylate

Risk Phrases

11 Highly flammable 20 Harmful by inhalation 36/37/38 Irritating to eyes and skin

43 May cause sensitization by skin contact

Safety phrases

9 Keep containers in a well-ventilated place.

- 16 Keep away from sources of ignition-No smoking
- Do not breath gas/fumes/vapor/spray (appropriate wording to be specified by the manufacturer).
- 24 Avoid contact with skin
- In case of contact with eyes, rinse immediately withy plenty of water and seek medical advice.
- Wear suitable gloves.

National regulations

Technical instructions (air):

Class	Share
	in%
I	0-5
NK	25-50

Water hazard class:

Water hazard class 2 (calculated according to VwVwS): Hazardous for water.

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TECHNOVIT 4000 LIQUID 2

11 10 11

SECTION 16- OTHER INFORMATION

These data are based on our present knowledge. However, they shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Relevant R-phrases

10 Flammable

11 Highly flammable

20 Harmful by inhalation

23/24/25 Toxic my inhalation, in contact with skin and if swallowed.

33 Danger of cumulative effects.

36/37/38 Irritating to respiratory system and skin

36/38 Irritating to eyes and skin.

43 May cause sensitization by skin contact.

52/53 Harmful to aquatic organisms may cause long-term adverse effects in the aquatic environment.

SECTION 17 - PREPARATION OF SAFETY DATA SHEET

PREPARED BY: R. Dickertmann PHONE NUMBER: 905-660-1754 REVISED: September 1, 2023